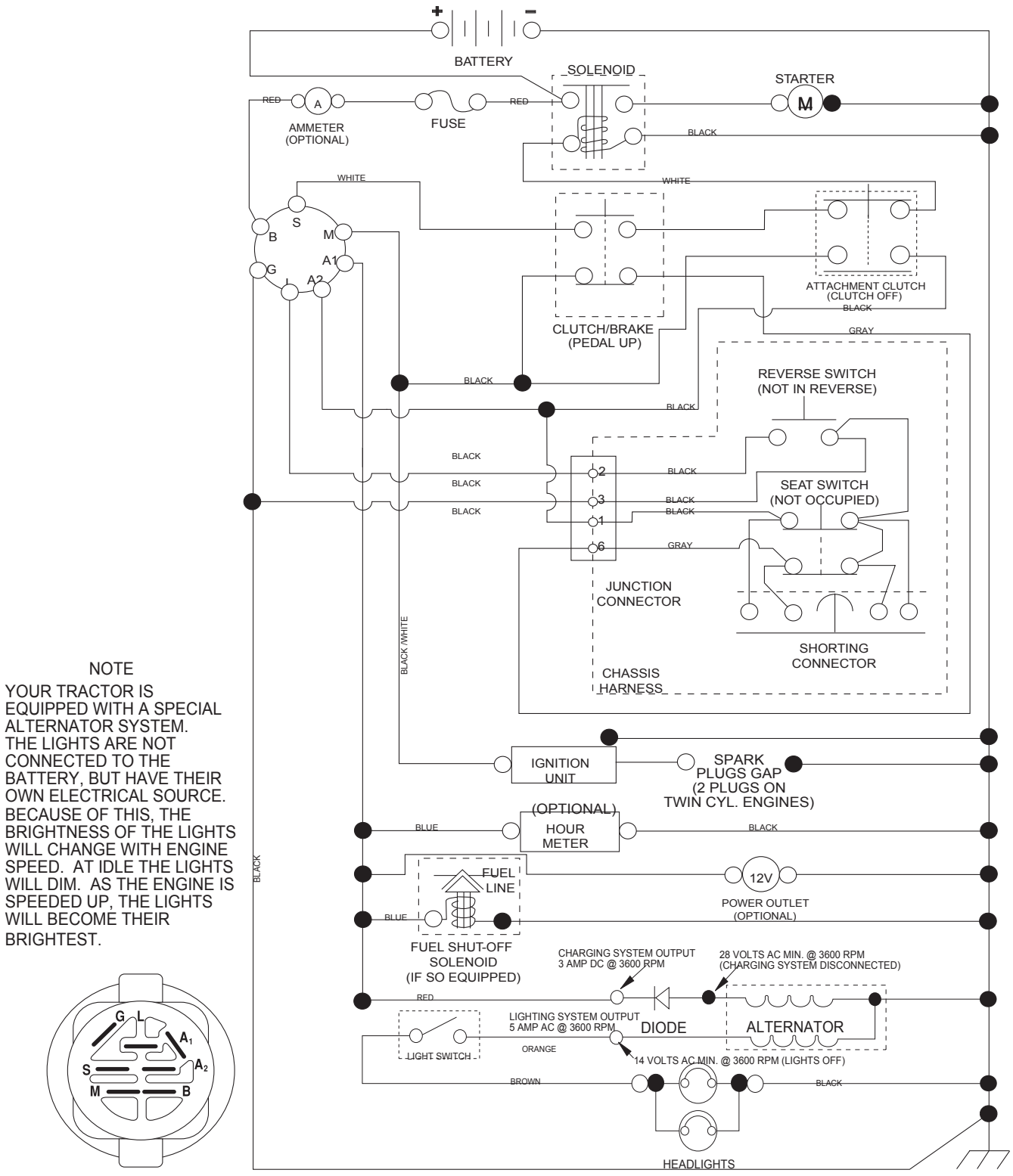
# TRACTOR - MODEL NO. 936072 (96046005300), PRODUCT NO. 960 46 00-53

## SCHEMATIC

SCH11



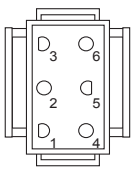

NOTE

YOUR TRACTOR IS EQUIPPED WITH A SPECIAL ALTERNATOR SYSTEM. THE LIGHTS ARE NOT CONNECTED TO THE BATTERY, BUT HAVE THEIR OWN ELECTRICAL SOURCE. BECAUSE OF THIS, THE BRIGHTNESS OF THE LIGHTS WILL CHANGE WITH ENGINE SPEED. AT IDLE THE LIGHTS WILL DIM. AS THE ENGINE IS SPEEDED UP, THE LIGHTS WILL BECOME THEIR BRIGHTEST.

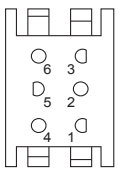



IGNITION SWITCH

| POSITION | CIRCUIT "MAKE" | |
|---|---|---|
| OFF | M+G+A1 | |
| RUN/OVERRIDE | B+A1 | |
| RUN | B+A1 | L+A2 |
| START | B + S + A1 | |




CHASSIS HARNESS CONNECTOR (MATING SIDE)




DASH HARNESS CONNECTOR (MATING SIDE)

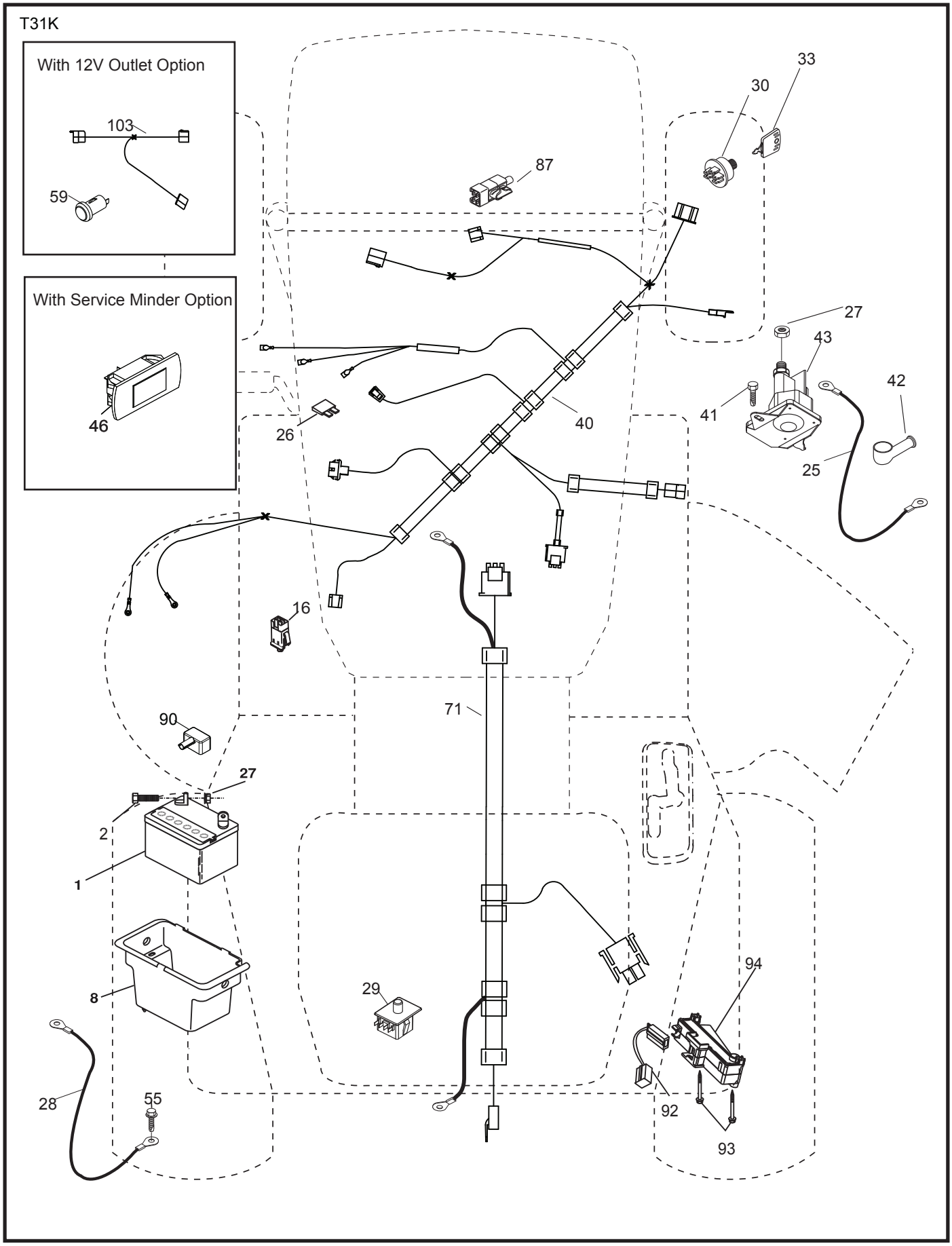
WIRING INSULATED CLIPS NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE RE-INSTALLED TO PROPERLY SECURE YOUR WIRING.

NON-REMOVABLE CONNECTIONS

REMOVABLE CONNECTIONS

# TRACTOR - MODEL NO. 936072 (96046005300), PRODUCT NO. 960 46 00-53

## ELECTRICAL

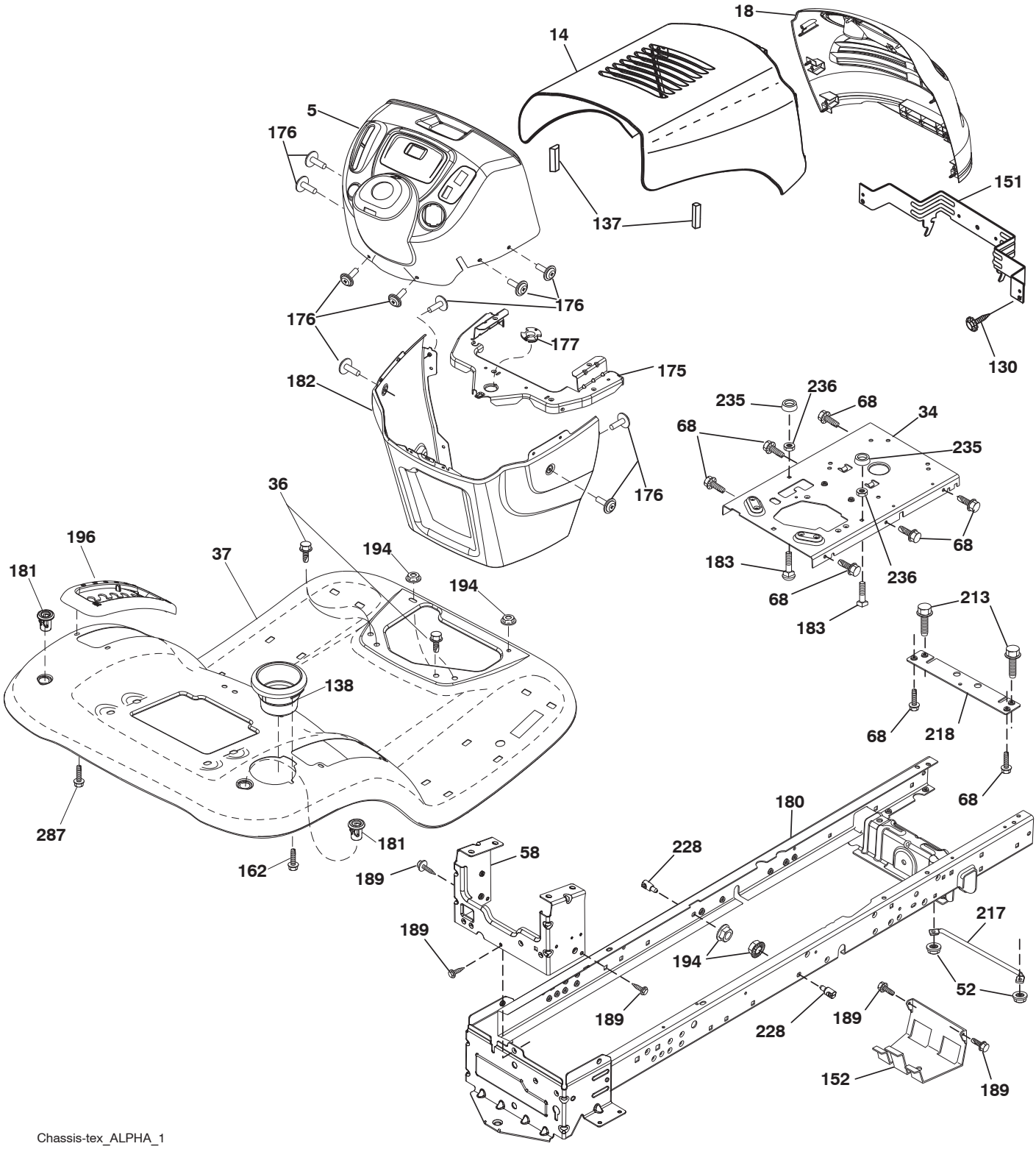


# TRACTOR - MODEL NO. 936072 (96046005300), PRODUCT NO. 960 46 00-53
## ELECTRICAL

| ITEM NO. | MFG. NO. | ARIENS PART NO. | DESCRIPTION |
|---|---|---|---|
| 1 | 532 14 49-24 | 21548160 | BATTERY |
| 2 | 874 76 04-12 | 21546803 | BOLT HEX HD 1/4-20 UNC X 3/4 |
| 8 | 532 19 32-28 | 21546315 | BATTERY |
| 16 | 532 17 61-38 | 21546205 | SWITCH INTERLOCK |
| 25 | 532 41 28-94 | 21546646 | STARTER BATTERY 6 GA. BL/RED 14.5 |
| 26 | 532 17 51-58 | 21546200 | FUSE |
| 27 | 873 51 04-00 | 21546779 | NUT KEPS HEX 1/4-20 UNC |
| 28 | 532 19 88-85 | 21546481 | CABLE GROUND 18" REAR BATTERY BLK 6 GA. |
| 29 | 532 19 27-49 | 21546298 | SWITCH SEAT |
| 30 | 532 19 33-50 | 21546319 | SWITCH IGN |
| 33 | 532 41 19-33 | 21547339 | KEY/CHAIN |
| 40 | 532 40 10-98 | 21546568 | HARNESS IGN |
| 41 | 817 72 04-08 | 21546210 | SCREW 1/4-20 UNC X 1/2 |
| 42 | 532 13 15-63 | 21546082 | COVER TERMINAL RED |
| 43 | 532 19 25-07 | 21546294 | SOLENOID |
| 55 | 817 06 05-12 | 21546187 | SCREW 5/16-18 X 3/4 |
| 71 | 532 44 15-44 | 21548196 | HARNESS IGN. CHASS. |
| 87 | 532 19 78-02 | 21546457 | SWITCH INTERLOCK CLUTCH |
| 90 | 532 43 53-95 | 21547570 | COVER TERMINAL |
| 92 | 532 19 66-15 | 21546412 | HARNESS PIGTAIL REVERSE SWITCH |
| 93 | 532 19 25-40 | 21546295 | SCREW PLASTIC 10-14 X 2.0 |
| 94 | 532 19 18-34 | 21546849 | MODUAL REVERSE ROS |

**NOTE:** All component dimensions given in U.S. inches
1 inch = 25.4 mm

# TRACTOR - MODEL NO. 936072 (96046005300), PRODUCT NO. 960 46 00-53
## CHASSIS



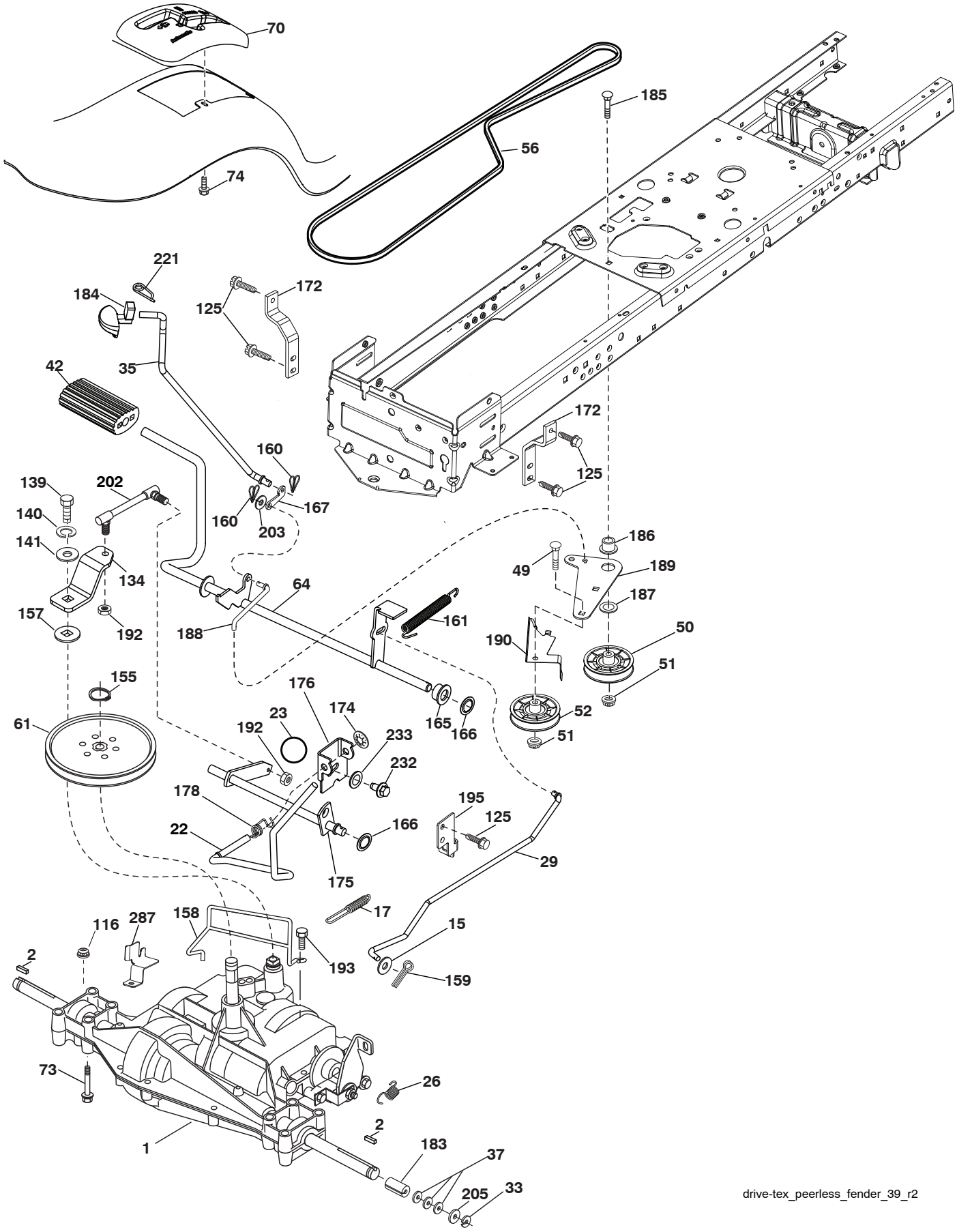
# TRACTOR - MODEL NO. 936072 (96046005300), PRODUCT NO. 960 46 00-53
## CHASSIS

| ITEM NO. | MFG. NO. | ARIENS PART NO. | DESCRIPTION |
|---|---|---|---|
| 5 | 532 41 17-64 | 21548174 | DASH |
| 14 | 532 44 64-82 | 21547890 | HOOD |
| 18 | 532 19 47-98 | 21548194 | GRILLE |
| 34 | 580 91 08-01 | 21548072 | PLATE ENGINE |
| 36 | 817 06 05-12 | 21546187 | SCREW 5/16-18 X 3/4 |
| 37 | 532 44 12-66 | 21547643 | FENDER |
| 52 | 873 68 05-00 | 21546784 | NUT LOCK 5/16-18 |
| 58 | 532 41 22-80 | 21546643 | DRAWBAR UPPER |
| 68 | 817 49 05-08 | 21546199 | SCREW THDROL 5/16-18 X 1/2 |
| 130 | 532 41 63-58 | 21546675 | SCREW #10 X 0.750 |
| 137 | 532 18 49-21 | 21546230 | BUMPER HOOD |
| 138 | 532 40 97-30 | 21547560 | CUPHOLDER |
| 151 | 532 18 75-68 | 21547052 | BRACKET PIVOT |
| 152 | 532 19 95-35 | 21546501 | SHIELD BROWNING/DEBRIS |
| 162 | 532 14 24-32 | 21546106 | SCREW HEX WSH HI-LO 1/4 X 1/2 |
| 175 | 532 19 32-43 | 21546317 | CROSSMEMBER |
| 176 | 532 40 07-76 | 21546562 | SCREW 10-24 X 5/8 WSHD QDRX |
| 177 | 532 19 52-28 | 21546357 | BUSHING STEERING |
| 180 | 532 41 46-85 | 21548175 | CHASSIS |
| 181 | 532 40 47-96 | 21547557 | BUSHING MTG. FENDER CRGO. |
| 182 | 532 19 30-57 | 21546302 | DASH LOWER |
| 183 | 874 52 05-20 | 21547383 | BOLT 5/16-18 X 1-1/4 |
| 189 | 817 00 05-12 | 21546180 | SCREW 5/16-18 X 3/4 |
| 194 | 873 90 05-00 | 21546789 | NUT LOCK HEX FLANGE 5/16-18 |
| 196 | 532 41 45-79 | 21546663 | CONSOLE ASM. DECK LIFT |
| 213 | 874 76 05-12 | 21546803 | BOLT 5/16-18 X 3/4 |
| 217 | 532 40 91-67 | 21546636 | ROD PIVOT HOOD |
| 218 | 532 19 63-95 | 21546400 | X-PIECE HOOD STOP |
| 228 | 532 19 51-61 | 21546343 | STUD FASTENER |
| 235 | 532 40 61-29 | 21546619 | SPACER FENDER |
| 236 | 873 93 05-00 | 21546793 | NUT CENTER LOCK 5/16-18 |
| 287 | 817 60 04-06 | 21546204 | SCREW 1/4-20 X 3/8 |
| - - - | 532 19 39-35 | 21548167 | PLUG SWITCH LIGHT |

**NOTE:** All component dimensions given in U.S. inches
1 inch = 25.4 mm

# TRACTOR - MODEL NO. 936072 (96046005300), PRODUCT NO. 960 46 00-53

## DRIVE



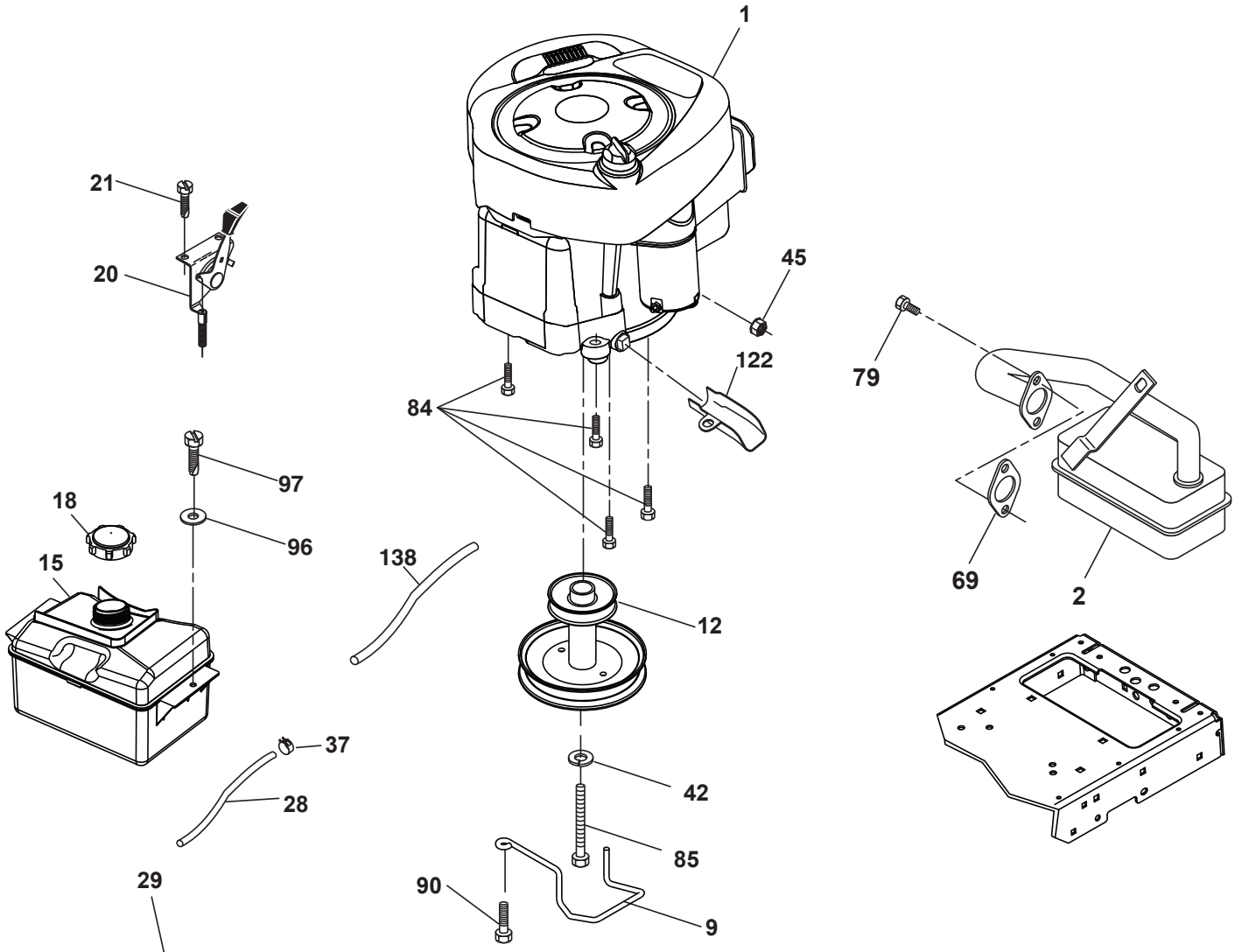

drive-tex_peerless_fender_39_r2

# TRACTOR - MODEL NO. 936072 (96046005300), PRODUCT NO. 960 46 00-53
## DRIVE

| ITEM NO. | MFG. NO. | ARIENS PART NO. | DESCRIPTION |
|---|---|---|---|
| 1 | – – – – | – – – – | TRANSAXLE, PEERLESS 206-565 (197941) (ORDER PARTS FROM TRANSAXLE MANUFACTURER.) |
| 2 | 532 12 35-83 | 21546070 | KEY SQUARE |
| 15 | 819 13 13-16 | 21546284 | WASHER 13/32 X 13/16 X 16 GA. |
| 17 | 532 19 72-97 | 21546434 | SPRING, BRAKE |
| 22 | 532 19 76-60 | 21546450 | ROD SHIFT |
| 23 | 532 10 69-33 | 21547222 | KNOB |
| 26 | 532 19 74-55 | 21546444 | SPRING BRAKE RTN |
| 29 | 532 19 72-67 | 21546430 | ROD, BRAKE |
| 33 | 812 00 00-01 | 21546051 | RING E |
| 35 | 532 19 77-22 | 21546453 | ROD, BRAKE, PARK |
| 37 | 532 12 17-49 | 21546067 | WASHER 25/32 X 1-1/4 X 16 GA. |
| 42 | 532 12 48-72 | 21547538 | COVER, FOOT PEDAL |
| 49 | 872 11 06-14 | 21546766 | BOLT |
| 50 | 532 19 43-27 | 21546331 | PULLEY IDLER FLAT |
| 51 | 873 90 06-00 | 21546790 | LOCK NUT 3/8-16 |
| 52 | 532 19 43-26 | 21546330 | IDLER V-GROOVE |
| 56 | 532 13 82-55 | 21547082 | V-BELT, DRIVE |
| 61 | 532 16 59-99 | 21548163 | PULLEY TRANSAXLE |
| 64 | 532 19 62-00 | 21546387 | SHAFT ASM. PEDAL BRAKE CONTROL |
| 70 | 532 41 12-90 | 21548089 | CONSOLE |
| 73 | 874 49 05-40 | 21547614 | BOLT 5/16-18 GR. 5 |
| 74 | 532 14 24-32 | 21546106 | SCREW 1/4 X 1/2 |
| 116 | 873 90 05-00 | 21546789 | NUT LOCK HEX FLANGE 5/16-18 |
| 125 | 817 00 05-12 | 21546180 | SCREW 5/16-18 X 3/4 |
| 134 | 532 19 78-57 | 21546458 | ARM SHIFT |
| 139 | 874 55 04-12 | 21546800 | BOLT 1/4-20 UNF GR. 8 W/ PATCH |
| 140 | 810 04 04-00 | 21546001 | WASHER LOCK HVY HELICAL 1/4 |
| 141 | 819 09 12-10 | 21546275 | WASHER 9/32 X 3/4 X 10 GA. |
| 155 | 812 00 00-28 | 21546052 | RING RETAINER |
| 157 | 532 10 57-01 | 21546027 | WASHER PLATE SHF |
| 158 | 532 19 43-52 | 21546333 | KEEPER T/A |
| 159 | 876 02 04-12 | 21546820 | PIN COTTER 1/8 X 3/4 |
| 160 | 532 16 94-84 | 21546178 | RETAINER CLIP |
| 161 | 532 10 57-09 | 21546028 | SPRING, RETURN, CLUTCH |
| 165 | 532 19 62-12 | 21546393 | BUSHING SHAFT BRAKE HAND CONTROL |
| 166 | 532 42 91-64 | 21547349 | NUT PUSH .625 |
| 167 | 532 40 52-57 | 21546608 | LATCH BRAKE PARKING |
| 172 | 532 19 76-57 | 21546449 | STRAP TORQUE LH |
| 174 | 532 19 72-89 | 21546431 | NUT PUSH |
| 175 | 532 19 78-58 | 21546460 | SHAFT ASM SHIFT |
| 176 | 532 19 62-14 | 21546394 | ARM CLEVIS ROD SHIFT |
| 178 | 532 19 74-56 | 21546445 | SPRING SHIFT |
| 183 | 532 13 70-57 | 21546087 | SPACER, AXLE |
| 184 | 532 44 15-04 | 21548195 | HANDLE PARKING BRAKE |
| 185 | 872 11 06-22 | 21546768 | BOLT |
| 186 | 532 19 43-21 | 21546328 | SPACER RETAINER |
| 187 | 819 13 32-10 | 21546287 | WASHER |
| 188 | 532 19 43-23 | 21546329 | LINK CLUTCH GROUND DRIVE |
| 189 | 532 19 43-17 | 21546324 | BELLCRANK GROUND DRIVE |
| 190 | 532 19 43-18 | 21546325 | KEEPER BELLCRANK GROUND DRIVE |
| 192 | 532 15 03-60 | 21546119 | NUT LOCK CENTER 1/4-28 |
| 193 | 817 06 05-12 | 21546187 | SCREW 5/16-18 X 3/4 |
| 195 | 532 19 73-32 | 21546438 | BRACKET BRAKE ROD |
| 202 | 532 19 78-59 | 21546461 | LINK SHIFT |
| 203 | 819 11 11-16 | 21546279 | WASHER 11/32 X 11/16 X 16 GA. |
| 205 | 532 12 17-48 | 21546066 | WASHER 25/32 X 1-5/8 X 16 GA. |
| 221 | 532 40 31-87 | 21546588 | RETAINER SPRING CLIP HANDLE |
| 232 | 874 78 07-16 | 21546818 | BOLT 7/16-14 X 1 GR. 5 |
| 233 | 532 40 52-96 | 21546609 | WASHER SERRATED |
| 287 | 532 42 16-48 | 21548191 | KEEPER PULLEY T/A |

**NOTE:** All component dimensions given in U.S. inches
1 inch = 25.4 mm

# TRACTOR - MODEL NO. 936072 (96046005300), PRODUCT NO. 960 46 00-53
## ENGINE




engine-tex_BS_65

# TRACTOR - MODEL NO. 936072 (96046005300), PRODUCT NO. 960 46 00-53
## ENGINE

| ITEM NO. | MFG. NO. | ARIENS PART NO. | DESCRIPTION |
|---|---|---|---|
| 1 | – – – – – – | | ENGINE BRIGGS MODEL NO. 219807-3389-G5 (438203) (ORDER PARTS FROM ENGINE MANUFACTURER.) |
| 2 | 532 17 97-58 | 21548165 | MUFFLER |
| 9 | 532 19 43-19 | 21546326 | KEEPER BELT ENGINE |
| 12 | 532 14 01-86 | 21548159 | PULLEY ENGINE |
| 15 | 532 43 30-03 | 21547828 | TANK FUEL 1.5 |
| 18 | 532 43 02-20 | 21547418 | CAP ASM. FUEL |
| 20 | 532 17 05-45 | 21548164 | CONTROL THROTTLE |
| 21 | 532 41 63-58 | 21546675 | SCREW #10 X 0.750 |
| 28 | 532 40 11-37 | 21546571 | FUEL LINE |
| 29 | 532 13 71-80 | 21546090 | SPARK ARRESTER KIT |
| 37 | 532 12 34-87 | 21546069 | CLAMP HOSE |
| 42 | 810 04 07-00 | 21546004 | WASHER LOCK 7/16 |
| 45 | 873 51 04-00 | 21546779 | NUT KEPS HEX 1/4-20 UNC |
| 69 | 532 16 52-91 | 21547111 | GASKET |
| 79 | 532 19 23-34 | 21546293 | SCREW 5/16 - 18 X .75 |
| 84 | 817 06 06-20 | 21547225 | SCREW 3/8-16 X 1-1/4 |
| 85 | 532 17 39-37 | 21546191 | BOLT HEX 7/16-20 X 4 GR. 5-1.5 THR |
| 90 | 817 00 06-16 | 21546182 | SCREW 3/8-16 X 1 |
| 96 | 819 09 14-16 | 21546277 | WASHER 9/32 X 7/8 X 16 GA. |
| 97 | 817 67 04-12 | 21546207 | SCREW 1/4-20 X 3/4 |
| 122 | 532 42 19-22 | 21547116 | EXTENSION DRAIN OIL |
| 138 | 532 41 41-19 | 21546660 | PURGE LINE |

**NOTE:** All component dimensions given in U.S. inches
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For engine service and replacement parts, call the toll free number for your engine manufacturer listed below:

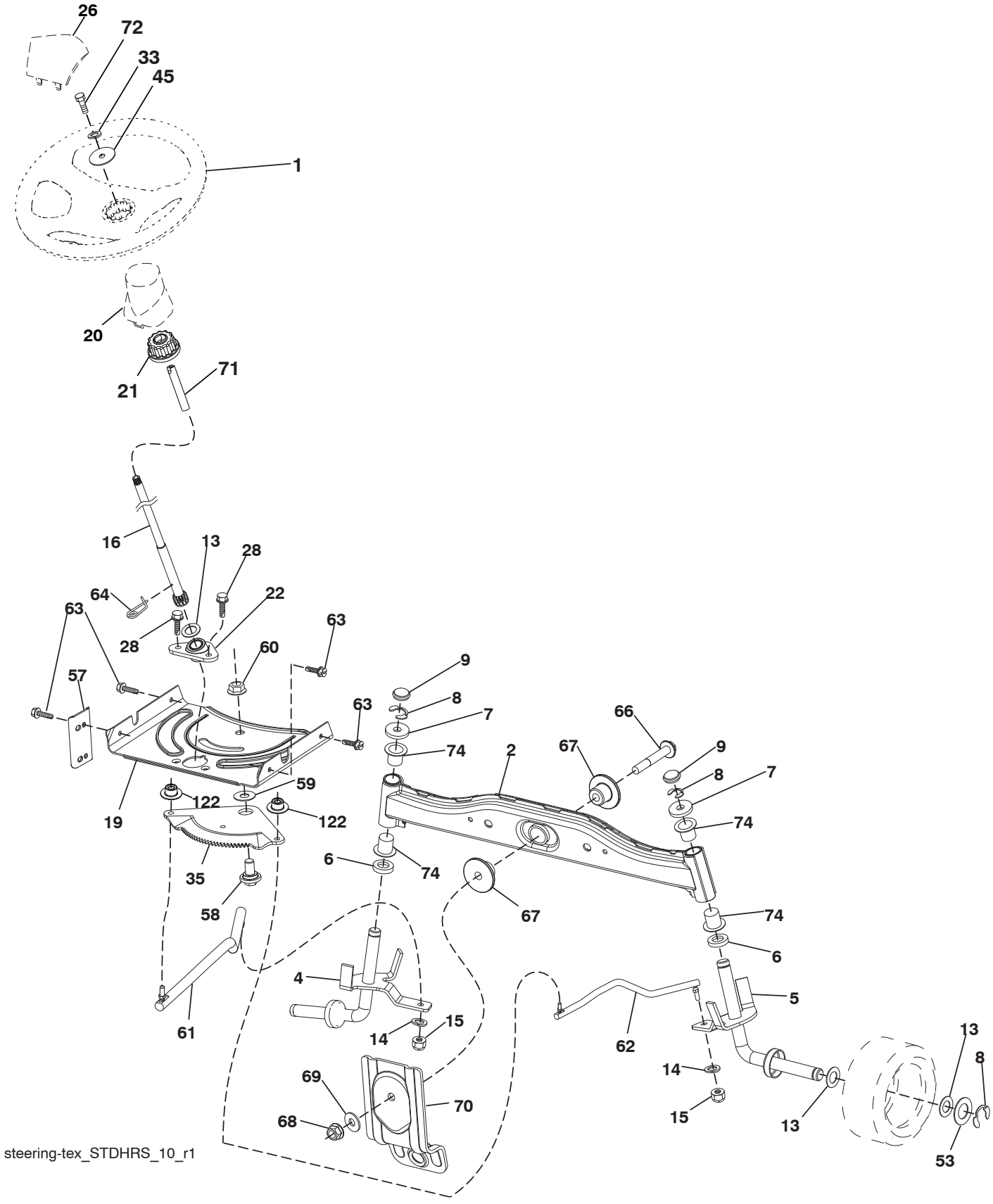
Briggs & Stratton 1-800-233-3723

**Engine Power Rating Information**

The gross power rating for individual gas engine models is labeled in accordance with SAE (Society of Automotive Engineers) code J1940 (Small Engine Power & Torque Rating Procedure), and rating performance has been obtained and corrected in accordance with SAE J1995 (Revision 2002-05). Torque values are derived at 3060 RPM; horsepower values are derived at 3600 RPM. Actual gross engine power will be lower and is affected by, among other things, ambient operating conditions and engine-to-engine variability. Given both the wide array of products on which engines are placed and the variety of environmental issues applicable to operating the equipment, the gas engine will not develop the rated gross power when used in a given piece of power equipment (actual “on-site” or net power). This difference is due to a variety of factors including, but not limited to, accessories (air cleaner, exhaust, charging, cooling, carburetor, fuel pump, etc.), application limitations, ambient operating conditions (temperature, humidity, altitude), and engine-to-engine variability. Due to manufacturing and capacity limitations, Briggs & Stratton may substitute an engine of higher rated power for this Series engine.

# TRACTOR - MODEL NO. 936072 (96046005300), PRODUCT NO. 960 46 00-53

## STEERING



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## STEERING

| ITEM NO. | MFG. NO. | ARIENS PART NO. | DESCRIPTION |
|---|---|---|---|
| 1 | 532 18 67-80 | 21547117 | WHEEL, STEERING |
| 2 | 532 41 81-68 | 21546681 | AXLE ASM., FRONT |
| 4 | 532 41 68-45 | 21548176 | SPINDLE ASM., LH |
| 5 | 532 41 68-46 | 21548177 | SPINDLE ASM., RH |
| 6 | 532 12 49-31 | 21547540 | WASHER THRUST 0.75 X 1.23 |
| 7 | 532 12 17-48 | 21546066 | WASHER 25/32 X 1-5/8 X 16 GA. |
| 8 | 812 00 00-29 | 21546053 | RING, CLIP #T5304-75 |
| 9 | 532 12 12-32 | 21546064 | CAP, SPINDLE |
| 13 | 532 12 17-49 | 21546067 | WASHER 25/32 X 1-1/4 X 16 GA. |
| 14 | 810 04 06-00 | 21546003 | WASHER LOCK 3/8 |
| 15 | 873 54 06-00 | 21546782 | NUT, CROWN LOCK 3/8-24 UNF |
| 16 | 532 42 93-74 | 21547227 | SHAFT STEERING |
| 19 | 532 19 47-29 | 21546334 | PLATE STEERING |
| 20 | 532 41 12-91 | 21548173 | BOOT, STEERING |
| 21 | 532 18 67-37 | 21546234 | ADAPTER, WHEEL STEERING |
| 22 | 532 42 05-37 | 21547231 | SUPPORT, STRG. LOWER |
| 26 | 532 19 29-16 | 21547129 | INSERT, WHEEL STEERING |
| 28 | 817 00 06-12 | 21546181 | SCREW 3/8-16 X 3/4 |
| 33 | 810 04 05-00 | 21546002 | WASHER LOCK 5/16 |
| 35 | 532 19 47-32 | 21546335 | GEAR, SECTOR PLATE |
| 45 | 819 11 38-12 | 21546280 | WASHER 11/32 X 2-3/8 X 12 GA. |
| 53 | 532 18 89-67 | 21546272 | WASHER HARDENED .793 X 1.637 X .060 |
| 57 | 532 40 74-65 | 21546623 | BRACKET UPSTOP |
| 58 | 532 19 47-47 | 21546339 | BOLT SHOULDER SECTOR PIVOT CFM |
| 59 | 532 19 47-48 | 21546340 | WASHER THRUST SECTOR STEERING |
| 60 | 873 97 10-00 | 21546797 | NUT FLANGE LOCK 5/8-11 |
| 61 | 532 19 47-40 | 21546337 | DRAGLINK, LH |
| 62 | 532 19 47-41 | 21546338 | DRAGLINK, RH |
| 63 | 817 00 05-12 | 21546180 | SCREW 5/16-18 X 3/4 |
| 64 | 532 19 98-49 | 21546512 | RETAINER CLIP SPRING STEERING |
| 66 | 871 02 07-48 | 21546754 | BOLT HEX FGHD 7/16-14 X 3 SERR |
| 67 | 532 19 47-37 | 21546336 | BUSHING PM FRONT AXLE |
| 68 | 873 90 07-00 | 21546791 | NUT LOCK FLANGE 7/16-14 GR. 5 |
| 69 | 532 19 91-62 | 21546483 | WASHER 1.5 X .505 X .118 |
| 70 | 532 41 70-65 | 21548180 | BRACKET DECK SUSP. FRONT |
| 71 | 532 19 07-52 | 21547131 | SHAFT EXT. STEERING |
| 72 | 532 42 89-82 | 21547139 | BOLT 5/16-18 X 4 W/PATCH |
| 74 | 532 12 49-37 | 21547541 | BEARING |
| 122 | 532 44 49-62 | 21547948 | CAP GEAR SECTOR |

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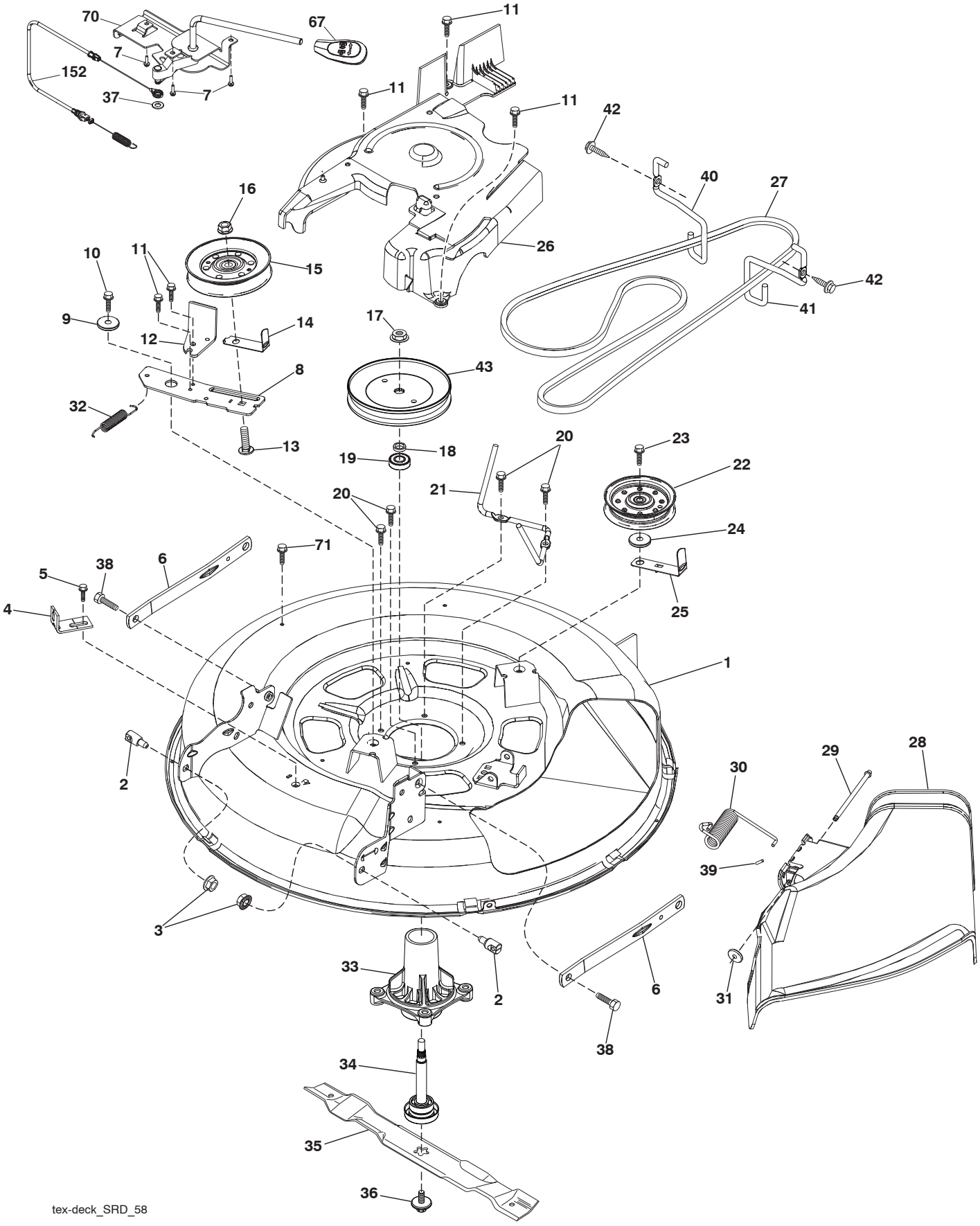
## MOWER DECK



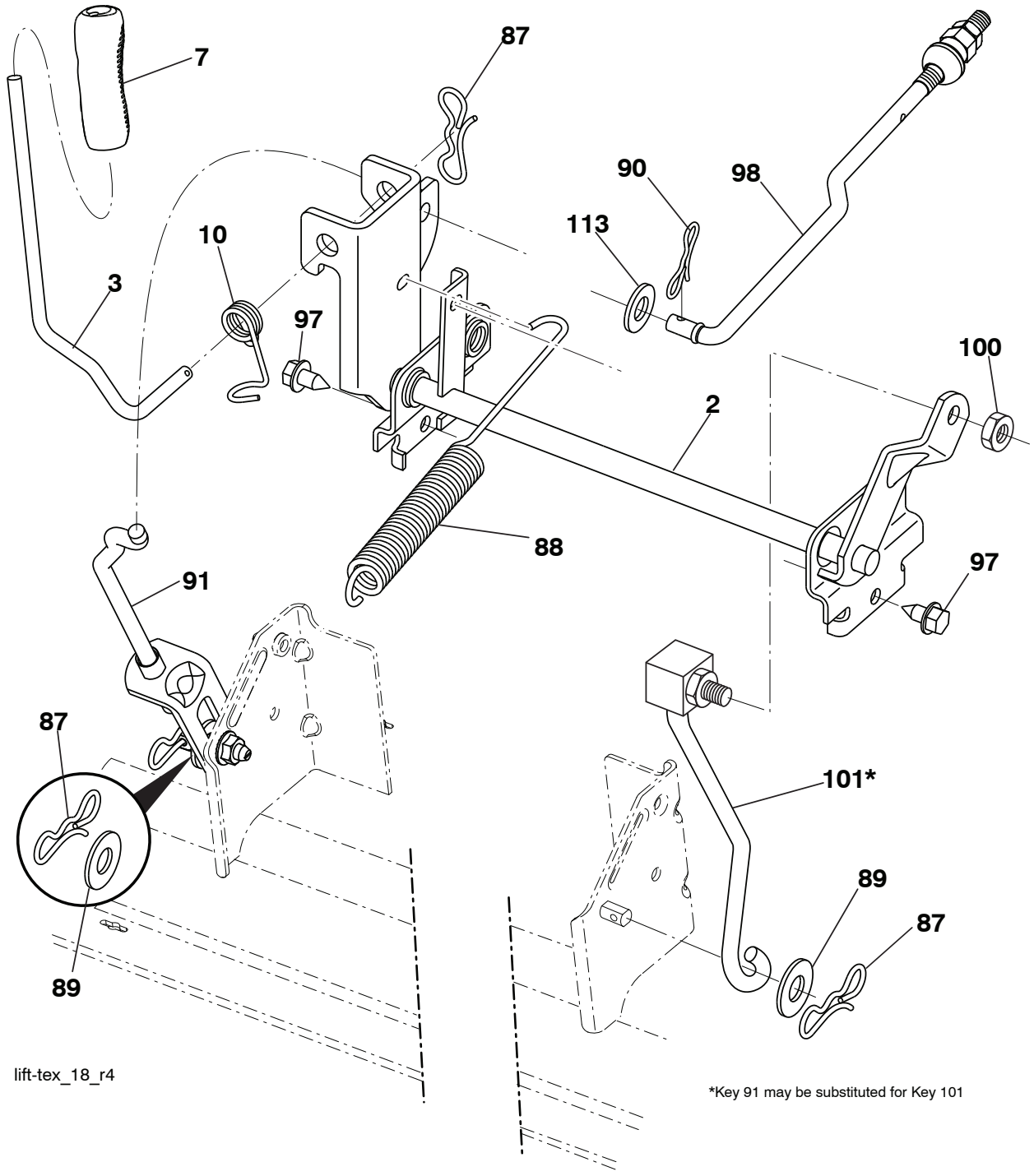
# TRACTOR - MODEL NO. 936072 (96046005300), PRODUCT NO. 960 46 00-53
## MOWER DECK

| ITEM NO. | MFG. NO. | ARIENS PART NO. | DESCRIPTION |
|---|---|---|---|
| 1 | 532 41 92-72 | 21548186 | DECK WELDMENT 30"SRD |
| 2 | 532 19 51-61 | 21546343 | STUD FASTNER W/'D'ANTI-ROTATIO |
| 3 | 873 90 05-00 | 21546789 | NUT LOCK HEX FLANGE 5/16 - 18 |
| 4 | 532 41 76-45 | 21548182 | BRACKET CLUTCH CABLE |
| 5 | 817 00 05-10 | 21546179 | BOLT 5/16-18 |
| 6 | 532 41 88-63 | 21548183 | ARM SUSP MOWER REAR SRD |
| 7 | 532 41 63-58 | 21546675 | SCREW #10 X 0.750 BOS THREAD |
| 8 | 532 42 02-52 | 21548187 | ARM IDLER 30"SRD |
| 9 | 532 19 90-92 | 21546482 | SPACER RETAINER |
| 10 | 817 00 06-16 | 21546182 | SCREW 3/8 - 16 X 1 SMGML TAP/R BLK |
| 11 | 532 13 77-29 | 21546091 | SCREW THD ROLL 1/4 - 20 X 5/8 |
| 12 | 532 19 94-70 | 21548168 | ARM BRAKE MOWER 38" RH TEX |
| 13 | 872 11 06-12 | 21546765 | BOLT CARR SH 3/8 - 16 X 1 - 1/2 GR5 |
| 14 | 532 15 60-85 | 21548162 | KEEPER BELT IDLER |
| 15 | 532 14 67-63 | 21548161 | PULLEY IDLER V-GROOVE DIM 4.25 |
| 16 | 873 90 06-00 | 21546790 | NUT LOCK FLG 3/8 - 16 UNC |
| 17 | 532 40 02-34 | 21546554 | NUT FLANGE LOCK TOP |
| 18 | 532 18 76-90 | 21546253 | WASHER SPACER MANDREL |
| 19 | 532 11 04-85 | 21546046 | BEARING BALL MANDREL |
| 20 | 532 17 39-84 | 21546192 | SCREW THD ROLL DOD PT HEX |
| 21 | 532 41 69-10 | 21548179 | KEEPER BELT MANDREL 30" |
| 22 | 532 19 31-98 | 21548166 | PULLEY IDLER FLAT UNPLATED |
| 23 | 817 49 06-28 | 21548224 | SCREW THDROL 3/8 - 16 X 1-3/4 |
| 24 | 819 13 20-12 | 21546286 | WASHER 13/32 X 1 - 1/4 X 12 GA |
| 25 | 532 42 02-53 | 21548188 | KEEPER BELT 30"SRD |
| 26 | 532 42 02-55 | 21548189 | COVER MANDREL MWR 30"BLACK |
| 27 | 532 41 92-71 | 21548193 | DRIVE, BELT |
| 28 | 532 41 73-44 | 21548181 | DEFLECTOR |
| 29 | 532 42 08-95 | 21548190 | HINGE PIN |
| 30 | 532 19 70-26 | 21546416 | SPRING TORSION |
| 31 | 532 11 04-52 | 21546045 | NUT PUSH |
| 32 | 532 40 18-72 | 21546577 | SPRING RETURN DECK 38/46" |
| 33 | 532 18 72-81 | 21546238 | HOUSING MANDREL 4PT SERVICE |
| 34 | 532 19 28-72 | 21546300 | SHAFT ASM MNDRL N/GREASEABLE |
| 35 | 532 41 92-73 | 21548102 | BLADE MOWER BAGGING SRD |
| 36 | 532 19 30-03 | 21546301 | BOLT/WASHER ASM 7/16 - 20 UNF |
| 37 | 819 13 13-16 | 21546284 | WASHER 13/32 X 13/16 X 16 GA. |
| 38 | 532 19 65-39 | 21546411 | BOLT SHOULDER |
| 39 | 532 10 53-04 | 21546025 | CAP SLEEVE |
| 40 | 532 41 92-70 | 21548185 | KEEPER BELT ENGINE LH |
| 41 | 532 41 92-65 | 21548184 | KEEPER BELT ENGINE RH |
| 42 | 817 00 06-12 | 21546181 | SCREW HEXWSH THDR 3/8-16 X 3/4 BL |
| 43 | 532 41 68-77 | 21548178 | PULLEY MANDREL 6 5 PD 30" |
| 67 | 532 40 30-12 | 21547741 | HANDLE CLUTCH CABLE |
| 70 | 532 19 83-32 | 21546474 | CLUTCH ASM. MANUAL |
| 71 | 817 67 06-08 | 21546208 | SCREW 3/8-16 X 1/2 |
| 152 | 532 43 51-11 | 21547599 | MANUAL CLUTCH CABLE |
| - - | 532 19 28-70 | 21546299 | MANDREL ASSEMBLY (INCLUDES HOUSING (KEY #33), SHAFT ASSEMBLY (KEY #34), AND BEARING (KEY #19)ONLY -PULLEY/NUT/ WASHER AND BLADE BOLT/WASHERS NOT INCLUDED) |
| - - | 581 79 11-01 | 21548220 | REPLACEMENT MOWER COMPLETE |

**NOTE:** All component dimensions given in U.S. inches
1 inch = 25.4 mm

# TRACTOR - MODEL NO. 936072 (96046005300), PRODUCT NO. 960 46 00-53

## MOWER LIFT



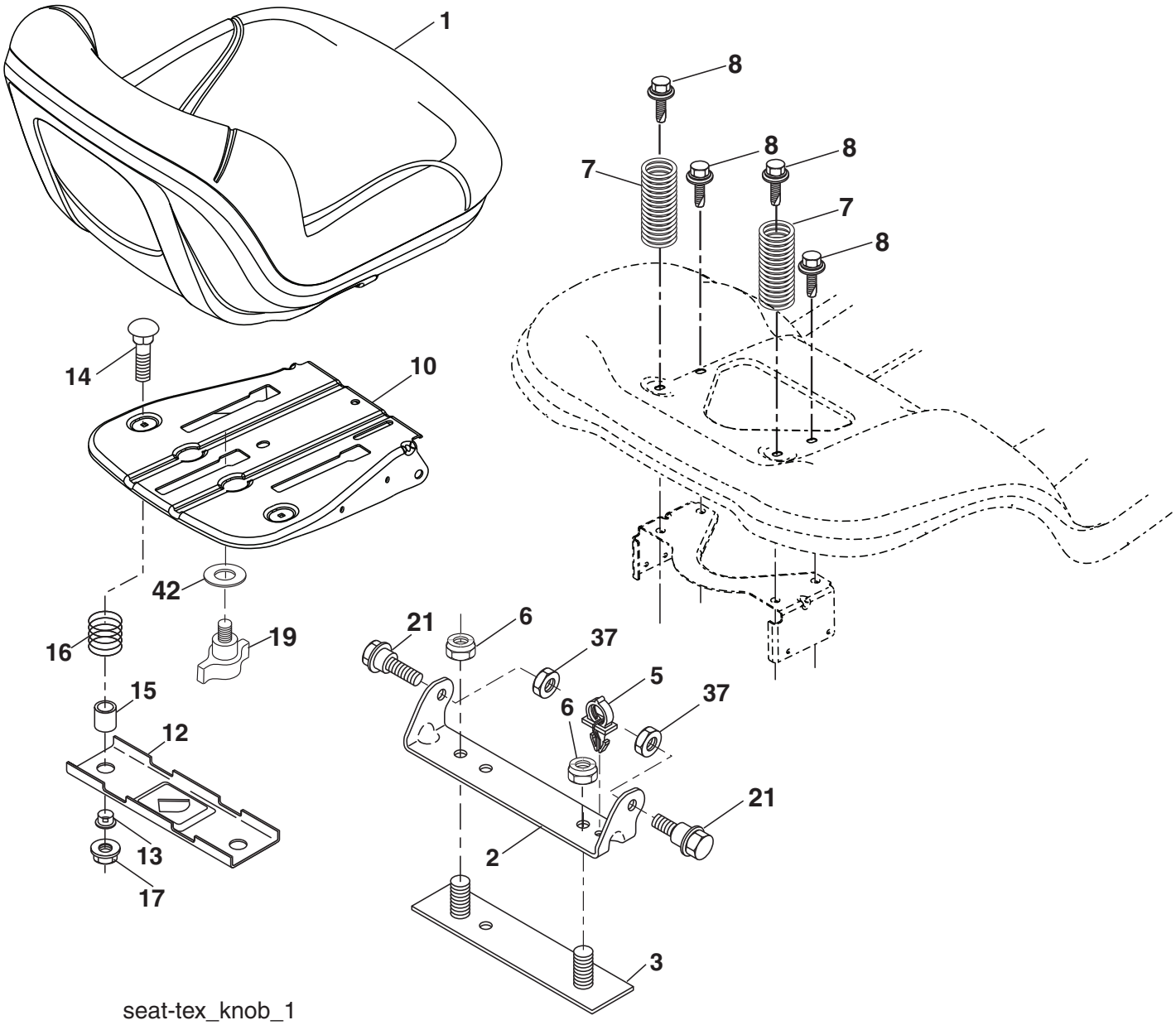
# TRACTOR - MODEL NO. 936072 (96046005300), PRODUCT NO. 960 46 00-53
## MOWER LIFT

| ITEM NO. | MFG. NO. | ARIENS PART NO. | DESCRIPTION |
|---|---|---|---|
| 2 | 532 42 20-27 | 21547240 | SHAFT ASM.,CROSS LIFT |
| 3 | 532 19 52-31 | 21546358 | LEVER ASM., LIFT RH |
| 7 | 580 96 23-01 | 21548049 | GRIP, LEVER |
| 10 | 532 19 63-14 | 21546397 | SPRING TORSION |
| 87 | 532 19 42-09 | 21546322 | PIN COTTER 7/16 BOW TIE LOCK |
| 88 | 532 41 07-10 | 21546638 | SPRING LIFT ASSIST |
| 89 | 819 19 19-12 | 21546292 | WASHER CLEAR ZINC |
| 90 | 532 19 42-08 | 21546321 | PIN COTTER 5/16 BOW TIE LOCK |
| 91 | 532 19 51-81 | 21546344 | LINK LIFT SUSP MOWER REAR |
| 97 | 817 00 06-12 | 21546181 | SCREW 3/8-16 X .75 SMGML TAP/R.Z |
| 98 | 532 19 52-64 | 21546359 | LINK LIFT SUSP. FRONT MOWER |
| 100 | 873 93 06-00 | 21546794 | NUT CENTERLOCK 3/8 -16 UNC |
| 101 | 532 40 70-03 | 21546620 | LINK ASM LIFT FIXED |
| 113 | 819 17 19-12 | 21546290 | WASHER 17/32 X 1-3/16 X 12 GA. |

**NOTE:** All component dimensions given in U.S. inches
1 inch = 25.4 mm

# TRACTOR - MODEL NO. 936072 (96046005300), PRODUCT NO. 960 46 00-53

## SEAT




seat-tex_knob_1

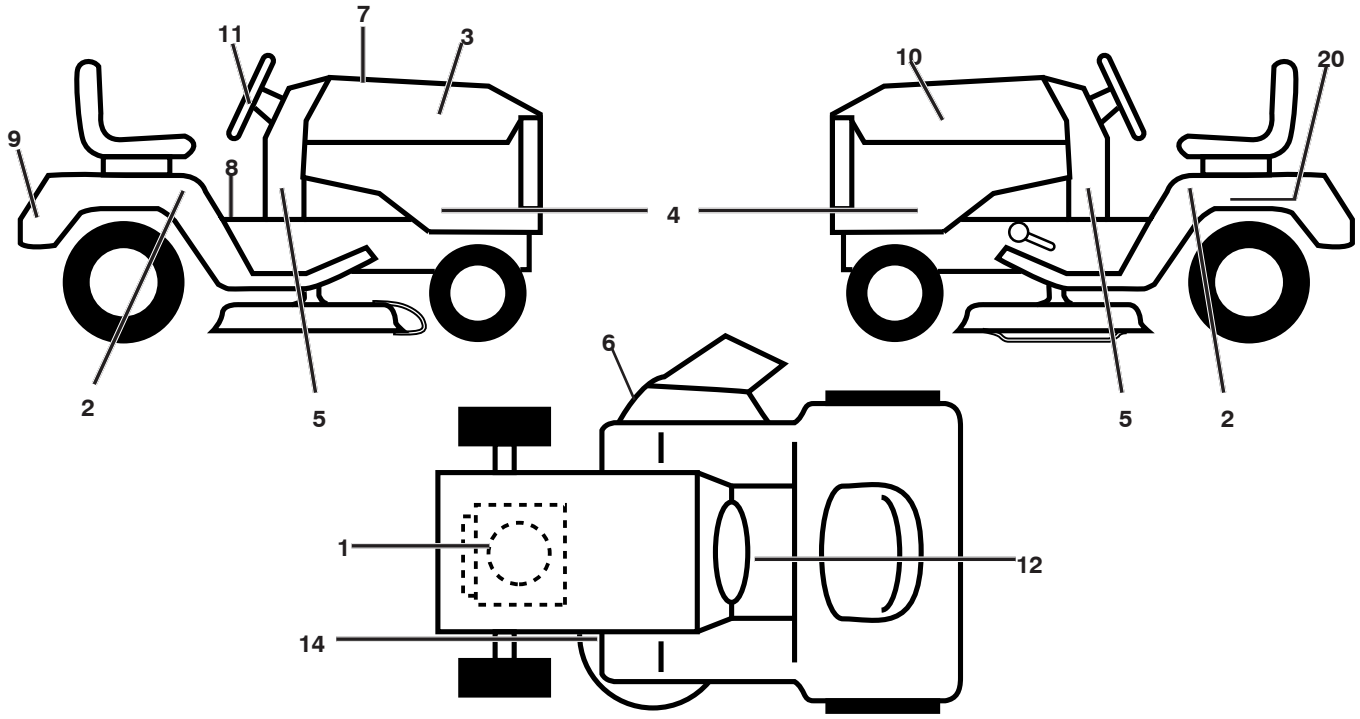
# TRACTOR - MODEL NO. 936072 (96046005300), PRODUCT NO. 960 46 00-53
## SEAT

| ITEM NO. | MFG. NO. | ARIENS PART NO. | DESCRIPTION |
|---|---|---|---|
| 1 | 532 40 30-17 | 21548170 | SEAT |
| 2 | 532 18 01-66 | 21546216 | BRACKET PIVOT FENDER |
| 3 | 532 14 06-75 | 21546101 | STRAP, ASM FENDER |
| 5 | 532 14 50-06 | 21546110 | CLIP PUSH-IN HINGED |
| 6 | 873 80 06-00 | 21546787 | NUT, LOCK W/INS. 3/8-16 UNC |
| 7 | 532 12 41-81 | 21546074 | SPRING, SEAT CPRSN |
| 8 | 532 17 18-77 | 21546190 | BOLT 5/16-18 UNC X 3/4 W/SEMS |
| 10 | 532 44 18-05 | 21547804 | PAN, SEAT |
| 12 | 532 19 93-70 | 21546491 | BRACKET SEAT MOUNTING |
| 13 | 532 12 12-48 | 21546065 | BUSHING SNAP |
| 14 | 872 05 04-12 | 21546759 | BOLT 1/4 - 20 X 1-1/2 |
| 15 | 532 13 43-00 | 21546086 | SPACER SPLIT |
| 16 | 532 12 37-40 | 21546072 | SPRING CPRSN PLATE SW 1.310 GA. |
| 17 | 532 12 39-76 | 21546073 | NUT LOCK 1/4 GR.5 |
| 19 | 532 19 93-72 | 21546495 | KNOB SEAT |
| 21 | 532 17 18-52 | 21546189 | BOLT, SHOULDER 5/16-18 |
| 37 | 873 80 05-00 | 21546786 | NUT, LOCK 5/16-18 UNC |
| 42 | 532 19 93-71 | 21546493 | WASHER CUP SEAT |

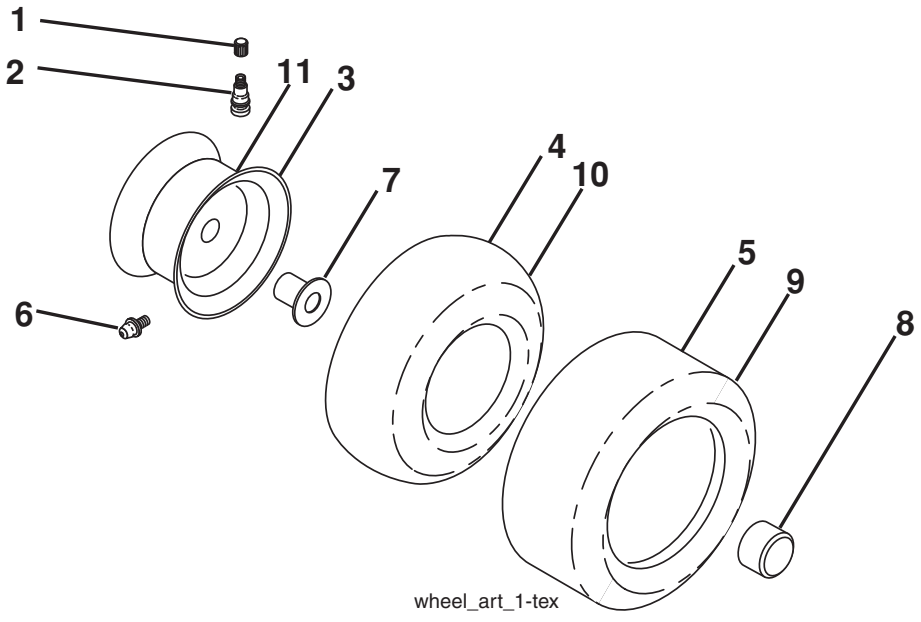
**NOTE:** All component dimensions given in U.S. inches
1 inch = 25.4 mm

# TRACTOR - MODEL NO. 936072 (96046005300), PRODUCT NO. 960 46 00-53

## DECALS




## WHEELS AND TIRES



## DECALS

| ITEM NO. | MFG. NO. | ARIENS PART NO. | DESCRIPTION |
|---|---|---|---|
| 1 | 532 40 88-08 | 21548172 | DECAL, ENGINE HP |
| 2 | 532 44 60-15 | 21547916 | DECAL, FENDER RH/LH |
| 3 | 532 44 60-16 | 21547915 | DECAL, HOOD RH |
| 4 | 532 43 91-26 | 21547732 | DECAL, SDPNL. |
| 5 | 581 66 48-01 | 21548210 | DECAL, LOWER DASH |
| 6 | 581 57 93-01 | 21548207 | DECAL, WARNING, KEEP HAND AWAY |
| 7 | 581 72 55-01 | 21548212 | DECAL, REPLACEMENT PARTS |
| 8 | 581 57 89-01 | 21548131 | DECAL, FENDER WARN |
| 9 | 532 43 91-24 | 21547668 | DECAL, FENDER LOGO |
| 10 | 532 44 60-17 | 21547917 | DECAL, HOOD LH |
| 11 | 532 43 17-23 | 21547143 | DECAL, INS STRG WHL |
| 12 | 532 44 63-54 | 21547918 | DECAL, FENDER AMRICACRAFT |
| 14 | 581 58 00-04 | 21548209 | DECAL, V-BELT SCHEMATIC |
| 20 | 532 14 50-05 | 21546109 | DECAL, BAT DAN/PSN |
| - - | 532 40 95-05 | 21547559 | PAD FOOTREST LH |
| - - | 532 41 12-73 | 21547561 | PAD FOOTREST RH |
| - - | 581 73 46-27 | 21548217 | MANUAL, OPERATOR'S, ENGLISH/FRENCH |
| - - | 581 73 47-96 | 21548218 | MANUAL, OPERATOR'S, SPANISH |
| - - | 581 73 48-27 | 21548219 | MANUAL, PARTS, ENGLISH/FRENCH |
| - - | 581 80 57-46 | 21548223 | MANUAL, PARTS, SPANISH |

**NOTE:** All component dimensions given in U.S. inches
1 inch = 25.4 mm

| ITEM NO. | MFG. NO. | ARIENS PART NO. | DESCRIPTION |
|---|---|---|---|
| 1 | 532 05 91-92 | 21546747 | CAP VALVE TIRE |
| 2 | 532 06 51-39 | 21546751 | STEM VALVE |
| 3 | 581 80 36-01 | 21548221 | RIM ASM FRONT |
| 4 | 532 42 16-52 | 21548192 | TUBE FRONT (SERVICE ITEM ONLY) |
| 5 | 532 12 34-10 | 21548158 | TIRE F T |
| 6 | 532 12 49-57 | 21547725 | FITTING GREASE (FRONT WHEEL ONLY) |
| 7 | 532 12 49-59 | 21547542 | BEARING FLANGE (FRONT WHEEL ONLY) |
| 8 | 532 17 50-39 | 21547547 | CAP AXLE BLK 1 50 X 1 00 |
| 9 | 532 10 62-30 | 21547387 | TIRE R T |
| 10 | 532 00 71-54 | 21547689 | TUBE REAR (SERVICE ITEM ONLY) |
| 11 | 581 80 37-01 | 21548222 | RIM ASM 8" REAR SERVICE |
| - - | 532 14 43-34 | 21546845 | SEALANT, TIRE (10 OZ. TUBE) |

**NOTE:** All component dimensions given in U.S. inches
1 inch = 25.4 mm